



**Machinery | Spares | Consumables**  
(Specialist suppliers to Tool Hire & Garden Machinery Dealers)



# TWIN SIDED HEDGE CUTTER USER'S MANUAL



**MODEL: GP2660HC**

[www.hscmsc.co.uk](http://www.hscmsc.co.uk)

## **Preface**

Thank you for buying our product this time.

This manual is mainly about the proper method for operation, easy inspection and mending.

Before operation, please read this book carefully and understand fully, so that this manual can be used best.

Please read the manual carefully before using the machine, and refer to it when necessary.

Because the part structure of the product may be improved, the product will be different from the manual, please understand.

This product has passed Euro II emission certification.

## **Safety First**

Instructions contained in warnings within this manual marked with symbol concern critical points which must be taken into consideration to prevent possible serious bodily injury. Be sure to read all such instructions carefully and follow them without fail.

### **Caution**

#### **WARNING**

Means not obeying the attention rules may result in serious accident and deaths.

#### **CAUTION**

Means not obeying the attention rules may result in injuries.

#### **IMPORTANT**

Means not obeying the attention rules may result in the damage of the machine.

#### **SUPPLEMENT**

Means necessary supplement instruction of other use.

**Contents**

**I . Warning labels on the machine.....3**

**II . Safety Precautions .....4**

**III. Technical specification .....8**

**IV. Main structure .....9**

**V . Engine operation .....10**

**VI. Inspection .....15**

**VII. Disposal of long storage .....17**

**VIII. FIG I :1E34FN-3 gasoline engine explosive picture.....18**

**IX. FIG II : Hedge trimmer SL700D explosive picture .....20**

**X. FIG III: Hedge trimmer SLP600D explosive picture.....22**

## I Warning labels on the machine



1、 Read user's manual before operating this machine  
(position: baffle plate for blade)



2、 Wear gauze mask and eye protection  
(position: baffle plate for blade)



3、 Warning/Attention  
(position: baffle plate for blade)



4、 The blade is sharp, prevent injury  
(position: baffle plate for blade)



5、 Attention / Fire  
(position: fuel tank)



6、 Attention / Hot surface  
(position:muffler cover)



7、 Attention / Dust  
(position: fuel tank)

## II Safety Precautions

Before using this product, please make sure that you have first read this manual, and understand how to operate this unit property . In order to work better you should not only obey the following precautions, but also follow the instructions contained in warnings marked with a  symbol.

### ■ Before using the machine

- Before using, please read the user's manual carefully ,and understand the caution rules completely .

#### WARNING

The blade is very sharp ,if operate wrongly is very dangerous Never use this hedge trimmer when under the influence of alcohol, when suffering from exhaustion or lack of sleep ,when suffering from drowsiness as a result of having taken cold medicine or at any time when a possibility exists that your judgment might be impaired .Children or disabled are not allowed to use the machine .



- Avoid running the engine indoors. The exhaust gases contain harmful carbon.
- Never use your hedge-trimmer under circumstance like those described below.
  1. When the ground is slippery or when other conditions exist which might make it not possible to maintain a steady posture while using.
  2. At night, at times of heavy fog ,or at any other times when your field of vision might be limited and it would be difficult to gain a clear view of the area.
  3. During rain storms, during lightening storms ,at times of strong or gale –force winds or at any other times when weather conditions might make it unsafe to use this product .
- When using this product for the first time , before beginning actual work ,you should practice in a wide ,light place .
- Lack of sleep, tiredness or physical exhaustion results in lower attention



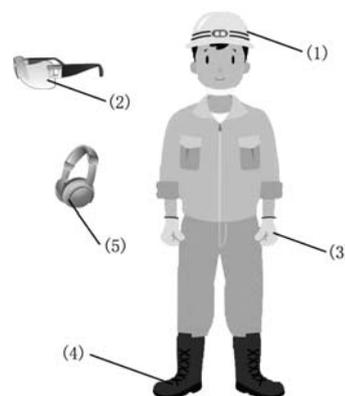
spans ,and this in turn leads to accident and injury. Limit the amount of time of using the machine continuously to somewhere around 30~40 minutes per session, and take 10~20 minutes of rest between work sessions. Also try to keep the total amount of work performed in a single day under two hours or less.

- Be sure to keep this manual handy so that you may refer to it later whenever any questions arise.
- Always be sure to include this manual while selling, lending ,or otherwise transferring the ownership of the product .

### ■ Working gear and clothing

- When using your hedge-trimmer, you should wear proper clothing for outside operation, and protective equipment as follows

- (1)Helmet
- (2)protection goggles or facial protection
- (3)thick work gloves
- (4)non-slip-sole work boots
- (5)ear protectors



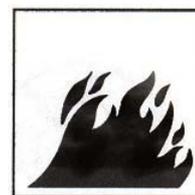
- Also, you should carry with you
  - (1)attached tools and files
  - (2)properly reserved fuel
  - (3)steel-brush for cleaning blade

- Never use your hedge-trimmer when wearing pants with loose cuffs, when wearing sandals, or when barefoot.

### ■ Warning considering handling of fuel

#### WARNING

The engine of this product is designed to run on a mixed fuel which contains highly flammable gasoline. You should never store cans of fuel or refill the tank in any place where there is a boiler, stove ,wood fire ,electrical sparks, welding sparks or any other source of heat or fire which might ignite the fuel.



- Smoking while operating the hedge-trimmer or refilling its fuel tank is extremely dangerous. Never doing like that.
- When refilling the tank always turn off the engine first and take a careful look around to make sure that there are no sparks or open flames anywhere

nearby before refueling.

- If any fuel spillage occurs during refueling, use a dry rag to wipe up spills before turning the engine back on.
- After refueling, screw the fuel cap back tightly onto the fuel tank and then carry the hedge-trimmer to a spot three meter or more away from where it was refueled before turning on the engine.

### ■ Things to check before using your hedge-trimmer

#### IMPORTANT

Before beginning work, look around carefully to get a feel for the shape of the land, or grass to be trimmed, and whether or not there is any obstacle which might get in the way while working, and remove any obstacle which can be cleared away.

- Keep bystanders and animals out of the working area whose diameter is 15 meters. When work is to be performed simultaneously by two or more persons, always check for the presence and location of others so as to maintain a distance between each person sufficient to ensure safety .
- Before starting, please inspect the machine , make sure that the fuel tank ,blade ,and machine are in good condition ..Be especially carefully to check that there is nothing wrong with the blades or with the joints by which the blades are attached to the hedge-trimmer.
- When the blade wear seriously and clutch structure have something wrong, please stop quickly for mending.
- Make sure that the handle and protective cover are in good condition.

### ■ Notes on starting the engine

- While starting the engine make sure the safety of the around.
- The product is equipped with a centrifugal clutch; the blade don't rotate in a state of idling. when starting the engine, place the produce onto the ground in a flat clear area.

#### WARNING

Please don't put the throttle in the high speed position when starting the engine.

### ■ Notes of the operation

- Grip the handles firmly with both hands when the engine is running, Always be sure to maintain a steady, even posture while working.



- When the blade is be stuck, stop quickly, restart it after cleaning.
- Never touch the spark plug and wire while the engine is in operation to prevent the electrical shock.

**CAUTION**

While operating and stopping the machine, never touch the muffler, sparkplug and other metal parts (these parts will up to high temperature), to prevent injury .

■ **Warning for maintenance**

- Please don't make any change of the machine, otherwise it will lead to damage to the machine.
- While removing the blade, Please wear gloves and other proper equipment, with right method.
- Please perform the maintenance described in the manual at regular intervals.
- While changing the blade ,fuel ,grease ,please use the product specified by our company.

**WARNING**

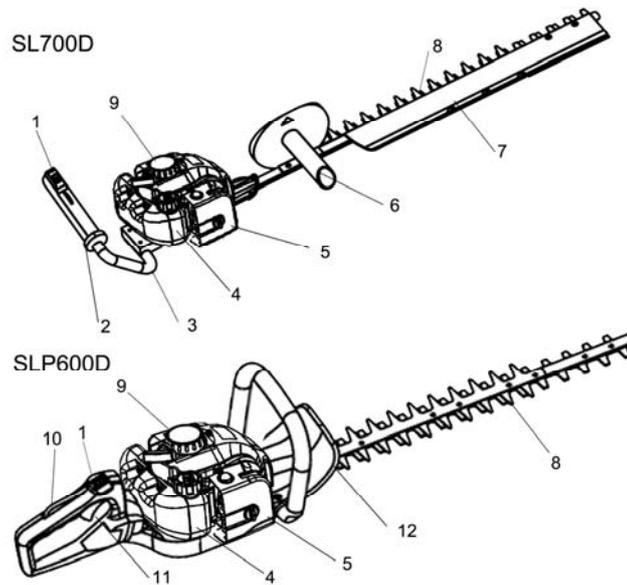
- **It is very dangerous to change the machine yourself, never do that .**
- **We won't warrant the machine , if you use the remodeled product or you don't observe the proper usage written in the manual.**

### III Technical specification

Model		SL700D	SLP600D
Net weight (kg)		6.0	5.8
Overall dimensions(mm)		1160×240×224	1070×240×224
Shears	type	Single blade	Double blade
	Number teeth	Total 19	Total 33
	distance(mm)	35	
	Trimmed width(mm)	700	600
Rotation mode		Centrifugal clutch	
Reduction ratio		5.11	
Engine	type	Air cooled 2 stroke gasoline engine	
	model	1E34FN-3	
	power	0.7kw/7000rpm	
	displacement(cc)	26	
	fuel	Mixture(40:1)	
	Tank capacity (L)	0.65	
	Ignition mode	CDI	
	carburetor	diaphragm	
	Spark plug	RCJ6Y	

**Specifications are subject to change without notice.**

## IV Main structure



- |                        |                               |
|------------------------|-------------------------------|
| <b>1. Stop switch</b>  | <b>7. Guard</b>               |
| <b>2. Control Box</b>  | <b>8. Blade</b>               |
| <b>3. Left handle</b>  | <b>9. Starter</b>             |
| <b>4. Fuel tank</b>    | <b>10. Throttle interlock</b> |
| <b>5. Air cleaner</b>  | <b>11. Throttle lever</b>     |
| <b>6. Right handle</b> | <b>12. Handle</b>             |

## V Operation of engine

### ■ Fuel

<b>DANGER</b>	<ul style="list-style-type: none"> <li>● The fuel is very flammable. If it's mishandled, fire and explosion would happen, which will lead to serious injury or death.</li> <li>● While mixing the fuel, avoid smoking or bringing and fires near fuel.</li> <li>● Do not allowed to mix the fuel outside</li> <li>● Don't put the machine and the tank near the spark.</li> </ul>
---------------	---

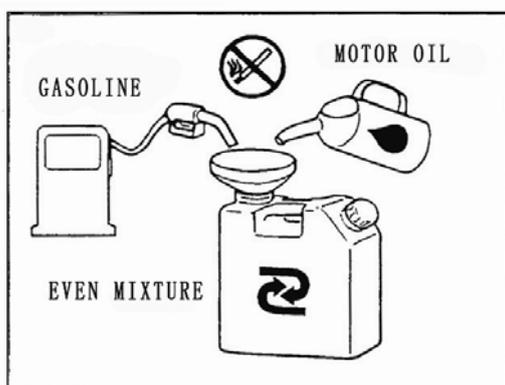
<b>IMPORTANT</b>	<ul style="list-style-type: none"> <li>● Using the pure gasoline will damage the engine. when refilling, make sure that the fuel is right.</li> <li>● Fuel will become bad if it is under the influence of uv and high temperature for a long time, then the power will be shortage. And the fixed fuel should be used up within thirty days.</li> <li>● Use the fuel with water will make the carburetor and the engine corrosion. Never allow the engine and fuel tank fixed with water.</li> <li>● Never use oil for four stroke engine or water cooled two stroke engine, it can cause spark plug fouling, exhaust port blocking or piston ring sticking.</li> </ul>
------------------	--

### ■ How to mix fuel

<b>IMPORTANT</b>
------------------

#### **Pay attention to agitation.**

- Measure out the quantities of gasoline and oil to be mixed, the ratio is 40:1.
- Put some of the gasoline into a clean ,approved fuel container.
- Pour in all of the oil and agitate well.



• Pour in the rest of gasoline and agitate again for at least one minute. As some oils may be difficult to agitate depending on oil ingredients, sufficient agitation is necessary for the engine to last long. Be careful that, if the agitation is insufficient, there is an increased danger of early piston seizing due to abnormally lean mixture.

### ■ Adding oil

<b>DANGER</b>	<ul style="list-style-type: none"> <li>● Select bare ground for fueling. Avoid smoking or bring and fires near fuel.</li> <li>● If it needs to add oil while working, you should stop the engine and allow it cool down.</li> <li>● Fasten the fuel tank lid securely.</li> <li>● Wipe up all fuel spills before starting the engine.</li> </ul>
---------------	--

<b>IMPORTANT</b>	Put fuel into the fuel tank to 80% of the full capacity. Adding too much will lead to fuel leakage during operation.
------------------	--

1. Keep the machine for adding oil in the even place, fix it .
2. Loosen the tank lid, eliminate the pressure difference between the outside and inside.
3. Remove the tank lid. Put fuel into the tank to 80% of the full capacity.
4. After finishing adding oil , tightening the tank lid ,make sure that there is no leak.



■ **The starting way of engine**

<b>DANGER</b>	<ul style="list-style-type: none"> <li>● Move at least 3m away form fueling site before starring engine.Staring at the fueling side will result in accident.</li> <li>● Don't start the engine indoors or in poorly ventilated area. The gas of the engine contains carbon monoxide which is dangerous to your health.</li> </ul>
---------------	---

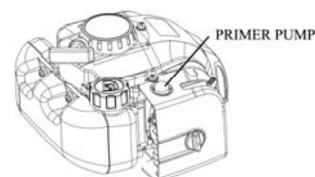
<b>CAUTION</b>	<ul style="list-style-type: none"> <li>● Inspect the entire unit for loose fasteners and fuel leakage. Make sure that the cutting attachment is properly installed and securely fastened.</li> <li>● When starring the engine, place the product onto the ground in a flat clear area and hold it firmly in place so as to ensure that the cutting part don't contact with arry obstacle when the engine starts.</li> <li>● The cutting attachrnt begins to rotale as soon as the engine is started by putting the throttle to the start position. Remove any obstacle before beginning work.</li> <li>● After starting the engine,check to make sure that the cutting attachrent stops rotating when the throttle is move fully back to its oniginal position.If not stop the engine and check the throttle cable and the adjusting bott of the carburetor.</li> </ul>
----------------	---

<b>IMPORTANT</b>	Please remove the blade cover before starting
------------------	---

1. Press the primer pump until the fuel go back to the fuel.

**SUPPLEMENT**

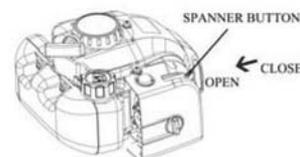
This is not necessary if the engine is warm.



2. Move the choke lever to the close position.

**SUPPLEMENT**

This is not necessary if the engine is warm.

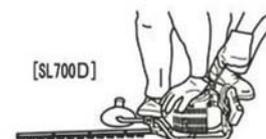


3. Put the machine at firm, flat ground, at first

slowly, when have felt, pull the throttle quickly.

4. After starting the engine, return the throttle spanner.

5. Allow the engine to run for 1~2 minutes to let it warm up.



**SUPPLEMENT**

When the engine is hard to start due to excess fuel, remove the spark plug and dry it, then restart it.



■ **Stopping engine**

Please stop the engine in an emergency.

1. Release the throttle lever to allow the engine idling for 1~2 minutes.

2. SL700D: put the stop lever in “stop” place.

SLP600D: put the stop lever in “○” place.

■ **The operation method of engine**

**SUPPLEMENT**

Please don't keep the blade near the wire. Failure to do this may result in serious injury.

**WARNING**

- The sharp blade is very dangerous, If instructions are not followed, it will result in serious injury.
- The blade should never be pointed to yourself or others.
- Keep all parts of your body away from the blade during operation.
- Be sure to stop the engine before clearing debris or removing grass from the blade.
- While using the machine, please wear the gloves made of leather or other sturdy materials.
- Always ensure that the blade cover is installed when the machine is not used.

<b>IMPORTANT</b>
------------------

During the using, if the blade always stopped, please operate as follows:

- The branches is too rough, please choose branches below 8mm.
- The blade cutting worsen: blade is worn, the gap between the blade is too big which reduce the cutting power.

■ **The use of handle(SLP600D only)**

To reduce fatigue when trimming hedges, the handle can be swivelled through 90° to the left or right.

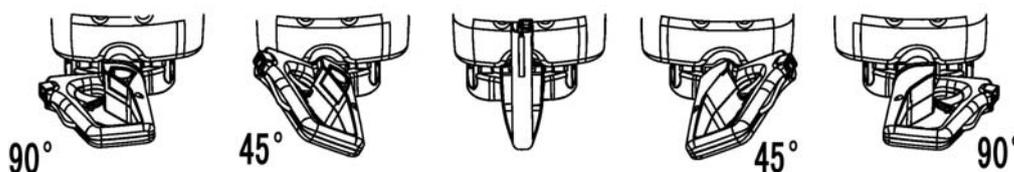


Locking lever
---------------

Process as follows:

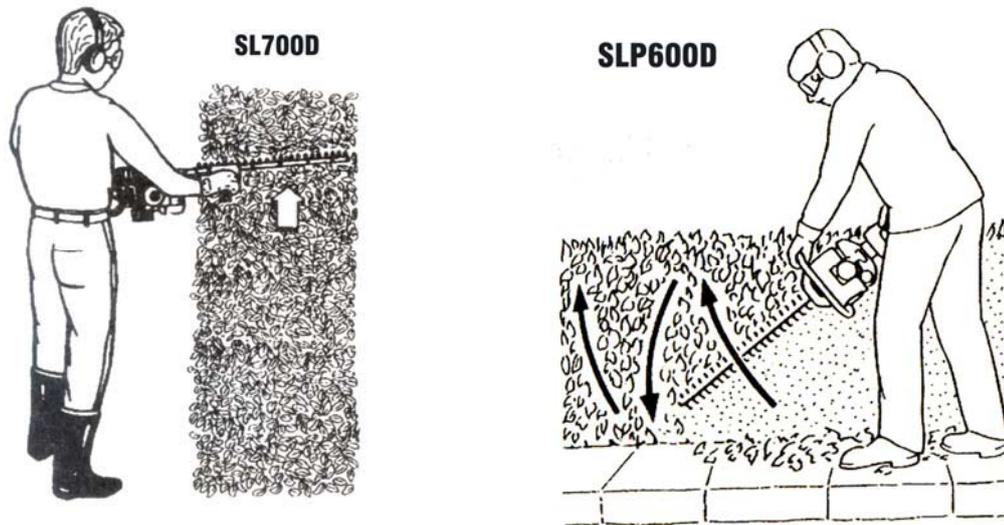
1. Free the handle by pulling the locking lever.
2. Turn the handle until the locking lever clicks into place.
3. When the handle is locked in its new position, you can begin working.

<b>CAUTION</b>	Don't use for trimming when the handle is pulled.
----------------	---



■ **Operation**

1. While trimming, you should go forward along trimmed way. Going back is not allowed.
2. Make sure the machine is used in normal condition, away from the rock, wire, hard wood, plastic.
3. Never use this machine for branches above 8mm.



## VI Maintenance

<b>CAUTION</b>	<ul style="list-style-type: none"> <li>● Stop the engine before inspecting the spare parts.</li> <li>● Nener modify or dismount the engine.</li> <li>● Use only genuine replacement parts as recommended by the manufacturer.</li> </ul>
----------------	--

### ■ Maintenance before and after each use

		Items	disposal
1	Cutting attachment	A. looseness at the assembly position B. the big gap between blade C. blade wear	Tightening Adjustment Change and mend
2	Throttle cable	A. the distance is big B. not flexible	Adjustment Mend and change
3	Fuel tank	A. Looseness at the assembly position B. fuel pipe is damaged C the tank lid is damaged	Tightening Change Change
4	muffler	Loosen of the assemble place	tightening

## ■ Periodical service points

Items		Operating intervalsthe				remarks
		20h	25h	50h	100h	
engine	Clean the cylinder fan cover		○			
	Clean the air cleaner filter net		○			
	Clean and adjust the plug		○			<b>Gap0.6-0.7</b>
	Clean the fuel tank			○		
	The tightening of the cylinder screw				○	
	Tightening every part of the engine			○		
	Clean the muffler				○	
Cutting attachment	Add oil to the gear case					
	Clean the clutch				○	

### ■ Air cleaner

Every twenty-five hours, please remove the cleaner outside cover, then clean the inner dust. When the element is dirty, clean it in warm water, dry it completely before installing.

#### IMPORTANT

The clogged cleaner will reduce the engine performance, if there is no cleaner or it is damaged or deformed, never start the machine, otherwise the engine will damage quickly.

### ■ Fuel filter

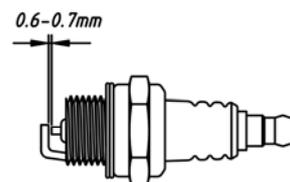
Every 25 hours, take the filter from the fuel tank for dust-cleaning. If it is very dirty, replace with a new one.

#### IMPORTANT

The clogged filter will reduce the engine speed, and the speed is not stable. After removing the filter, use a clip to hold the suction pipe to prevent fiber or dust.

### ■ Spark plug

Spark plug is easily clogged by the carbon deposit, every twenty-five hours, remove it, and clean the electrodes



with steel brush, the suitable clearance of sparking plug is 0.6~0.7mm.

### ■ Gear case

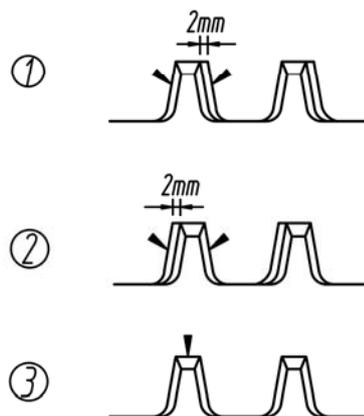
Every twenty working hours, use grease pump to add grease to the gear case from the inlet.

### ■ Blade

Every 1~2 hours, add grease to the blade.

Mend the blade

1. Start the engine, allow the blade to run at low speed, stagger the up and down blade for 2mm, and stop the engine.
2. After fixing the unit, sharpen the cutting edges with a flat or a grinder.
3. Start it again, stagger the blade for 2mm, then stop it.
4. Sharpen the side blade as described in step 2.
5. At last, coincide the blade, and sharpen the top of the blade.



### ■ Muffler

Every fifty hours, please remove the muffler, clear the inner carbon deposit with screw driver, at the same time clean the carbon from the exhaust port.

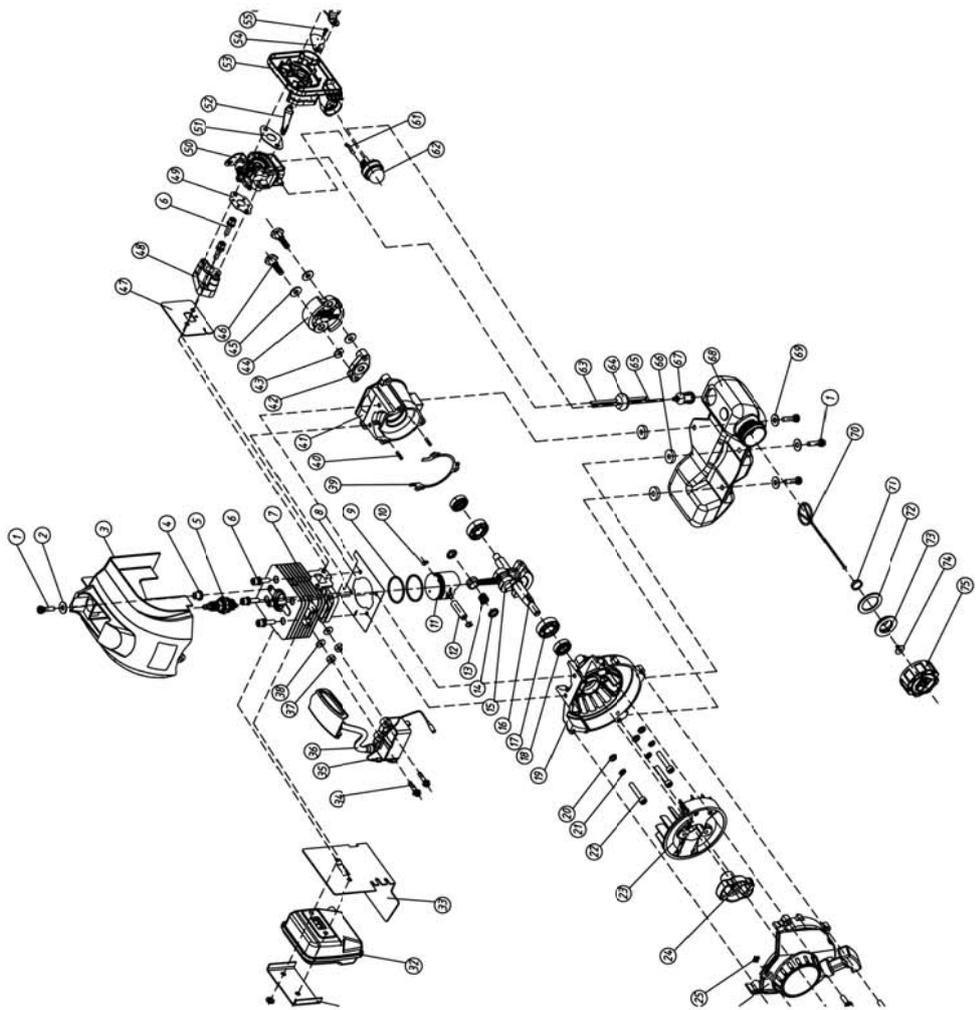
## VII Long time storage

IMPORTANT	<ul style="list-style-type: none"> <li>● Aged fuel is one of major causes of engine starting failure.</li> <li>● Do not tight the tank lid too much, otherwise the sealing ring will damage.</li> </ul>
-----------	---

1. While cleaning the machine, inspect every part for damage or loose, if find, repair it before next use.
2. Empty the fuel tank completely, run the engine until it stops from lack of fuel.
3. Remove the spark plug and put in two stroke oil in the engine. Pull the starting ropes two to three times, replace the plug and stop it at the contraction position.
4. Apply anti-rust oil to the metal parts such as the throttle wire, put the cover on the blade and keep it indoors avoiding being damp.

FIG I :1E34FN-3 GASOLINE ENGINE EXPLOSIVE PICTURE

附图 I :1E34FN-3 汽油机爆炸图



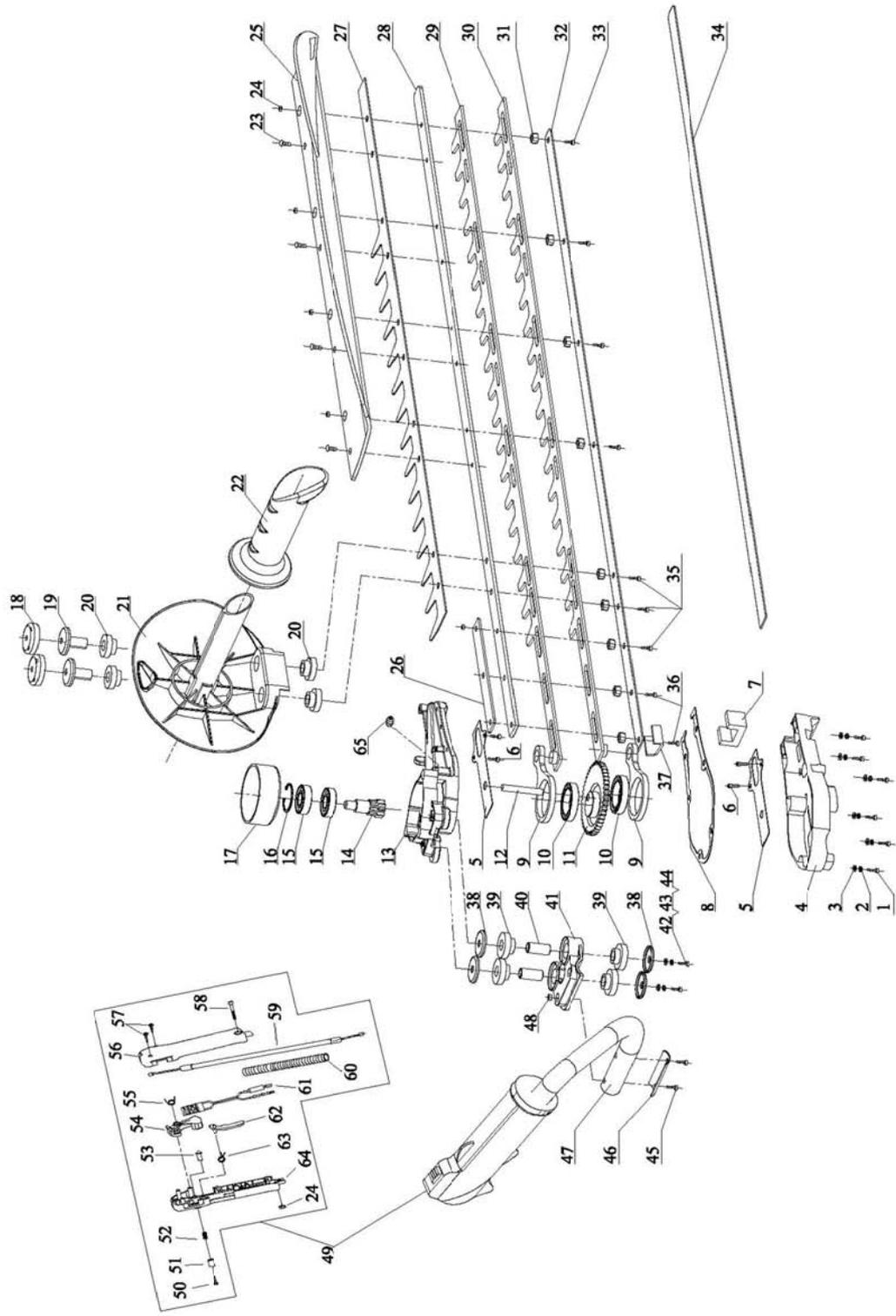
# 1E34FN-3 GASOLINE ENGINE SARE PARTS LIST

## 1E34FN-3汽油机明细表

序号 Ser. No.	ERP编码 Erp No.	名称 Part Name	数量 Qty	序号 Ser. No.	ERP编码 Erp No.	名称 Part Name	数量 Qty	序号 Ser. No.	ERP编码 Erp No.	名称 Part Name	数量 Qty
1-1	5614	螺钉组合 M5*20 Screw Assy	4	1-26	7541	启动器组合 Starter Assy	1	1-51	1153	空滤器底壳垫 Gasket,Cleaner Base	1
1-2	4109	平垫 φ5*15*1 Plain Washer	1	1-27	0556	螺钉组合M5*14 Screw Assy	2	1-52	7540	阻风门手柄 Choke Lever	1
1-3	7535	缸体护罩 Housing,Cylinder	1	1-28	4385	螺钉组合M5*18 Screw Assy	4	1-53	7538	空滤器内罩 Base,Cleaner	1
1-4	7436	隔热套 Spacer	1	1-29	7336	消音器护罩 Housing,Muffler	1	1-54	5076	阻风门 Choke	1
1-5	3480	火花塞RC16Y Spark Plug	1	1-30	4459	内六角螺钉M5*30 Socket Head Screw	2	1-55	7349	自攻螺钉3*8 Tapping Screw	1
1-6	5711	内六角组合M5*20 Socket Head Screw	6	1-31	5053	消音器隔热板 Insulating Plate,Muffler	1	1-56	5039	挡油板 Baffle Plate	1
1-7	6574	缸体 Cylinder	1	1-32	5046	消音器组合 Muffler Assy	1	1-57	4435	螺钉组合 M5×65 Screw Assy	2
1-8	4983	缸体垫 Gasket,Cylinder	1	1-33	7833	消音器垫 Gasket,Muffler	1	1-58	0745	空滤器滤芯 Element	1
1-9	0508	活塞环 Ring,Piston	2	1-34	4242	螺钉组合M4*20 Screw Assy	2	1-59	7537	空滤器外罩 Cover,Cleaner	1
1-10	4555	活塞销挡环 Snap Ring	2	1-35	6953	停车线 Lead Wire	1	1-60	7542	按钮 Knob	1
1-11	6457	活塞 Piston	1	1-36	3772	磁电机定子 Ignition Coil Assy	1	1-61		油管 Fuel Line	1
1-12	0513	活塞销 Pin,Piston	1	1-37	3477	隔热垫 E1001 7211A Insulating Gasket	2	1-62	4926	注油器 Primer Pump	1
1-13	0498	小头滚针轴承 Needle Bearing	1	1-38	4451	加大平垫 φ4 Plain Washer	2	1-63		回油管 Return Tube	1
1-14	3355	止退垫圈E1001 4151A Thrust Washer	2	1-39	7433	曲轴销垫 Gasket,Crankcase	1	1-64	0709	油管胶套 Rubber Plug	1
1-15	4982	曲柄连杆组合(左旋) Crank Shaft	1	1-40	4567	定位销GB119 Locating Pin	2	1-65		进油管 Inlet Tube	1
1-16	4562	半圆键 Key	1	1-41	4979	前半曲轴箱 Front Crankcase	1	1-66	0733	塑料垫 Plastic Washer	3
1-17	0473	轴承G001/P5 Bearing	2	1-42	6667	涨紧块座 Base,Clutch Assy	1	1-67	0554	燃油过滤器 Fuel Filter	1
1-18	0047	油封12*22*7 Oil Seal	2	1-43	4500	铜平垫 Washer	2	1-68	7539	油箱 Fuel Tank	1
1-19	5049	后半曲轴箱 Rear Crankcase	1	1-44	2492	涨紧块组合 Clutch Assy	1	1-69	5582	加大平垫 φ5 Plain Washer	3
1-20	6536	平垫 GB97(φ5) Plain Washer	5	1-45	4548	波形垫圈 Wave Washer	2	1-70	1273	防脱链 Stopper	1
1-21	7813	弹簧 GB93(φ5) Spring Washer	5	1-46	0510	螺钉轴 Clutch Bolt	2	1-71	8579	防脱链座 Holder,Stopper	1
1-22	4373	内六角螺钉M5*30 Socket Head Screw	3	1-47	7389	进气管垫 Insulator Gasket	1	1-72	8966	油箱盖密封圈 Gasket,Fuel Cap	1
1-23	5399	磁电机转子 Flywheel	1	1-48	0377	进气管E1001 1311A Insulator	1	1-73	8574	进气嘴支架 Holder,Valve	1
1-24	8559	启动拨盘组合 Starter Pulley Assy	1	1-49	1154	化油器垫 E1001 8412A Carburetor Gasket	1	1-74	8817	进气嘴 Valve,Fuel Cap	1
1-25	1151	方螺母 GB39(M5) Square nut	1	1-50	5034	化油器 Carburetor	1	1-75	6268	油箱盖 Cap,Fuel Tank	1

FIG II: HEDGE TRIMMER SL700D EXPLOSIVE PICTURE

附图 II: SL700D绿篱剪爆炸图

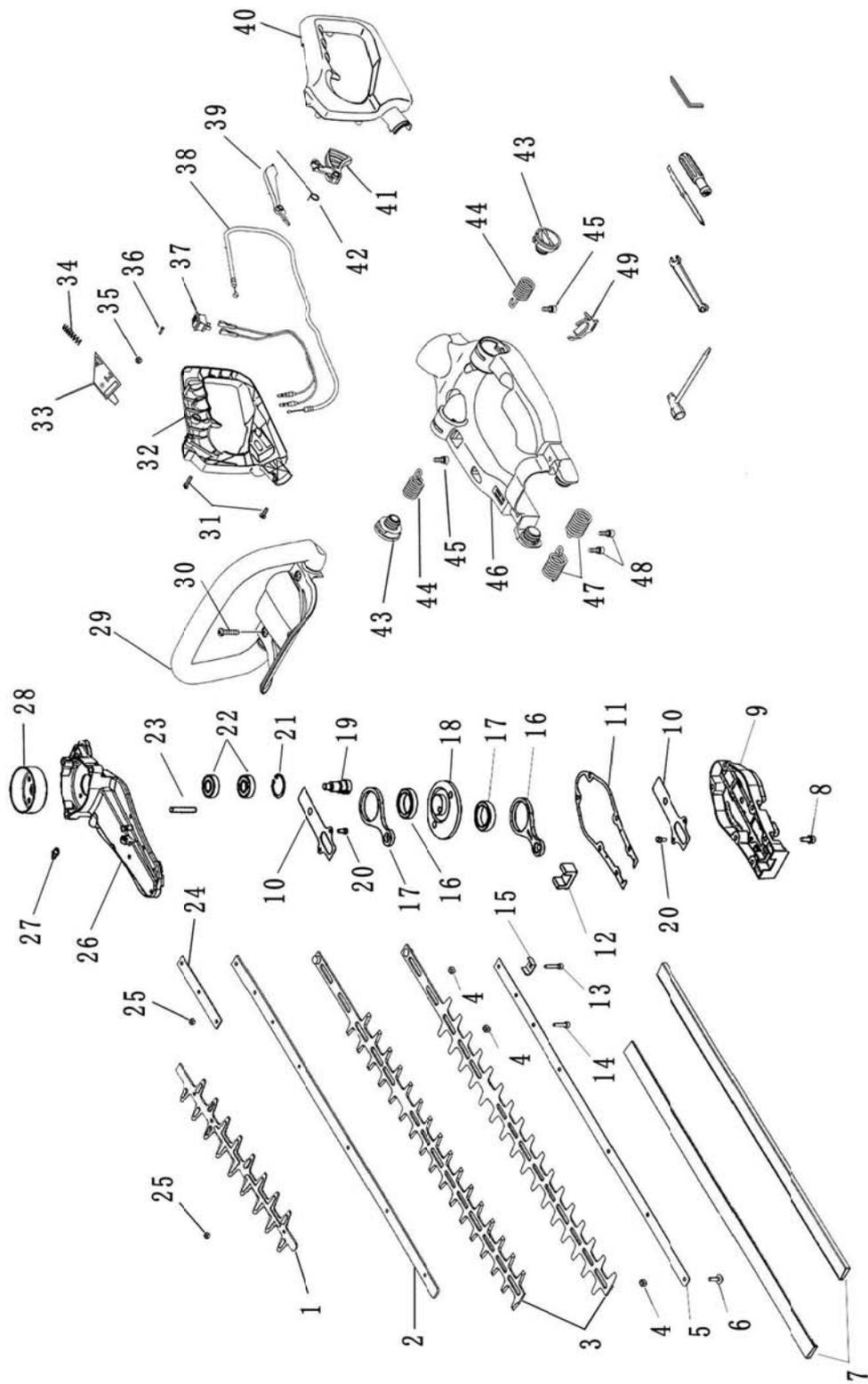


SL700D HEDGE TRIMMER PARTS LIST  
SL700D绿篱剪明细表

序号 Ser. NO.	ERP 编码 Erp NO.	名称 Part Name	数量 Qty	序号 Ser. NO.	ERP 编码 Erp NO.	名称 Part Name	数量 Qty	序号 Ser. NO.	ERP 编码 Erp NO.	名称 Part Name	数量 Qty
2-1	6755	螺钉M5×16 Screw M5×16	6	2-23	556	螺钉组合M5×14 Screw M5×14	4	2-45	8280	螺钉M5×30 Screw M5×30	2
2-2	7813	弹垫5 Spring washer 5	6	2-24	4319	防松螺母M5 Nut M5	6	2-46	2166	鞍形垫 Saddle washer	1
2-3	6536	平垫5 Washer6	6	2-25	6742	挡板 Guard	1	2-47	8843	左手柄 Handle-left	1
2-4	6745	齿轮箱盖 Gear case cover	1	2-26	6723	增强垫板 Strengthening plate	1	2-48	4278	螺母M5 Nut M5	2
2-5	6731	长垫片 Plate	2	2-27	6741	护刀罩 Safeguard	1	2-49	6759	撬纵盒组合 Lever assy	1
2-6	7803	螺钉M4×10 Screw M4×10	4	2-28	6725	刀片固定板 Settle plate	1	2-50	4304	自攻丝ST2.9×13 Screw(ST2.9×13)	1
2-7	6730	毛毡垫 Felt	1	2-29	6726	上刀片 Blader upper	1	2-51	1245	按钮 Button	1
2-8	6729	密封垫 Gasket	1	2-30	6726	下刀片 Blader lower	1	2-52	5796	御紧弹簧 Spring	1
2-9	6734	传动臂 Transmission arm	2	2-31	6722	调整滑块 Spacer	9	2-53	1243	御紧销 Lockpin	1
2-10	6772	轴承6805-2RS Bearing6805-2RS	2	2-32	6727	刀片托架 Blader backstop	1	2-54	1244	撬纵手柄 Lever throttle	1
2-11	6733	偏心轮 Eccenter	1	2-33	1167	螺钉M5×16 Screw M5×16	4	2-55	5797	长扣罩 Spring throttle	1
2-12	6732	偏心轮轴 Eccenter spindle	1	2-34	6740	刀片护罩 Blade guard	1	2-56	1199	右撬纵盒 Box-right	1
2-13	6746	齿轮箱 Gear case	1	2-35	1173	螺钉M5×20 Screw M5×20	3	2-57	4318	自攻丝ST2.9×18 Screw(ST2.9×18)	2
2-14	6735	齿轮轴 Gear shaft	1	2-36	1164	螺钉M5×25 Screw M5×25	2	2-58	4373	内六角螺钉M5×30 Screw M5×30	1
2-15	2715	轴承6001-2RS Ball bearing6001-2RS	2	2-37	6728	定位块 Retainer	1	2-59	6757	油门绳 Cable comp	1
2-16	4538	挡圈28 Ring 28	1	2-38	6736	大垫片 Washer	4	2-60		撬纵管 Tube	1
2-17	5489	被动齿轮合 Drum	1	2-39	6737	橡胶减震座 Rubber absorber	4	2-61	6758	停止开关组合 Stop button comp	1
2-18	6744	塑料罩 Plastic cap	2	2-40	6738	回弹套 Spacing cover	2	2-62	1242	自锁手柄 Handerip	1
2-19	6720	异形螺母 Holder	2	2-41	6747	手柄连接套 Handle connect	1	2-63	5788	自锁扣簧 Spring	1
2-20	6721	吸套 Absorber	4	2-42	6756	螺钉M6×35 Screw M6×35	2	2-64	1246	左撬纵盒 Box-left	1
2-21	6743	右手柄 Handle-right	1	2-43	4252	弹垫6 Springing washer 6	2	2-65	3697	黄油嘴 Butter nib	1
2-22	5495	右手柄胶套 Rubber cover	1	2-44	3252	平垫6 Washer 6	2	2-66			

FIGIII: HEDGE TRIMMER SLP600D EXPLOSIVE PICTURE

附图III: SLP600D绿篱剪爆炸图



# SLP600D HEDGE TRIMMER PARTS LIST

## SLP600D绿篱剪明细表

序号 Ser. No.	ERP编码 Exp No.	名称 Part Name	数量 Qty	序号 Ser. No.	ERP编码 Exp No.	名称 Part Name	数量 Qty	序号 Ser. No.	ERP编码 Exp No.	名称 Part Name	数量 Qty
3-1	6961	护刃器 Safeguard	1	3-18	6733	偏心轮 Eccenter	1	3-35	4256	加大平垫φ3 Washer φ3	1
3-2	6963	刀片固定板 Settle plate	1	3-19	6735	齿轮轴 Gear drive	1	3-36	6495	自攻螺钉(ST2.9×10) Screw(ST2.9×10)	1
3-3	6960	刀片 Blader	1	3-20	7803	螺钉(M4×10) Screw(M4×10)	4	3-37	6954	停车开关组合 Stop button comp	1
3-4	6722	调整滑块 Spacer	8	3-21	4538	挡圈28 Ring 28	1	3-38	6955	油门绳 Cable comp	1
3-5	6962	刀片托架 Blader backstop	1	3-22	2715	轴承6001-2RS Ball bearing6001-2RS	2	3-39	6969	锁油门手柄 Hand grip	1
3-6	6977	螺钉M5×16 Screw M5×16	4	3-23	6732	偏心轮轴 Eccenter spindle	1	3-40	6965	左操纵手柄 Handle	1
3-7	6964	刀片护罩 Soft guard	2	3-24	6723	增强垫板 Plate	1	3-41	6968	油门操纵手柄 Throttle	1
3-8	6755	螺钉组合M5×16 Screw M5×16	6	3-25	4319	防松螺母M5 Nut M5	5	3-42	6958	长扭簧 Spring throttle	1
3-9	6745	齿轮箱盖 Gear case lid	1	3-26	6746	齿轮箱 Gear case	1	3-43	6973	弹簧座 Spring seat	2
3-10	6731	长垫片 Plate	2	3-27	3697	黄油嘴 Butter nib	1	3-44	6956	大减振弹簧 Spring	2
3-11	6729	密封垫 Gasket	1	3-28	5489	被动盘焊合 Drum	1	3-45	1848	螺钉组合(M5×20) Screw(M5×20)	2
3-12	6730	毛毡垫 Felt	1	3-29	6972	防护手柄 Handle	1	3-46	6971	底支架 Frame	1
3-13	1164	螺钉(M5×25) Screw(M5×25)	2	3-30	4335	螺钉(M5×25) Screw(M5×25)	2	3-47	6959	小减振弹簧 Spring	2
3-14	1173	螺钉(M5×20) Screw(M5×20)	1	3-31	4264	自攻螺钉(ST4.2×16) Screw (ST4.2×16)	5	3-48	3004	螺钉组合(M5×16) Screw(M5×16)	2
3-15	6728	固定块 Retainer	1	3-32	6966	右操纵手柄 Control handle	1	3-49	6970	手柄卡簧 Spring	1
3-16	6734	传动臂 Transmission arm	2	3-33	6967	手把定位块 Bracket	1	3-50			
3-17	6772	轴承6805-2RS Bearing6805-2RS	2	3-34	6957	复位弹簧 Spring		3-51			